



**Product Catalogue  
for Industrial  
Wood Finishes**

TIKKURILA

# Industrial Wood Finishes

This catalogue provides a brief overview of Tikkurila Coatings' standard product range for the Industrial Wood Finishes. A wide range of customised materials for specialist applications is also available.

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\*) All products will be found from page 10 in alphabetical order.

## FOR INTERIOR APPLICATION

### Water-borne

#### Acrylate lacquer

**Akvilac 10, 20, 30, 40, 70**

A water-borne, acrylate lacquer. Gloss grades: Matt, semi-matt, semi-gloss and glossy. Recommended to use as an all-round lacquer on furniture and other wooden products. Application methods are spraying and curtain coating.

**Akvi Dipp 20, 60**

A water-borne acrylate lacquer. Gloss grades: Semi-matt and semi-gloss. Recommended to use as an all-round lacquer on furniture and other wooden products. Application method is dipping.

**Akvi Topas 20, 40**

A water-borne, self-cross-linking acrylate lacquer. Gloss grades: Semi-matt and semi-gloss. Recommended to use as an all-round lacquer on furniture and other wooden products. Gives a high quality surface with good chemical and mechanical resistance. Application method is spraying.

#### Acrylate primer

**Akvi Surf -O**

A water-borne, acrylate primer for furniture, doors and other wooden surfaces. Good filling properties and easy to sand. Recommended as a primer for water- or solvent-borne products. Application method is spraying. Colour: White.

#### Acrylate topcoat

**Akvi Dipp 25**

A water-borne, semi-matt acrylate paint. Recommended to use as a primer and topcoat on furniture and other wooden surfaces. Application method is dipping. Colours: White, black and several other shades at the request.

**Akvi Astral Line 30**

A water-borne, semi-matt acrylate paint. Recommended to use as a primer and topcoat on furniture and other wooden surfaces. Very fast drying, by the information given by raw-material suppliers fulfil the requirements of the EN 71 3 standard for children toys. Applications methods are brushing, dipping and spraying. Colours: White, SYMPHONY tinting.

### UV-curing

#### Clear Putty

100 % UV

**Uvicol**

A solvent-free, UV-curing, epoxy acrylate light putty. Recommended to use on flat wooden surfaces. Very good filling properties. Application method is light putty roller coating.

#### Primer and Putty

100 % UV

**Uvicol Primer**

A solvent-free, UV-curing, epoxy acrylate putty. Recommended to use on flat wooden surfaces and other wooden boards. Application method is light putty roller coating. Colour: White.

#### Lacquer

100 % UV

**Uvinol 850**

A solvent-free, UV-curing, clear epoxy acrylate sealer and topcoat. Can be used as an additive (5-10 %) to increase the gloss level. Recommended to use on flat wooden surfaces and other wooden boards. Good filling properties and non yellowing product. Application method is roller coating.

**Uvinol 10, 20, 30**

A solvent-free, UV-curing, clear epoxy acrylate top lacquer. Gloss levels: Matt and semi-matt. Recommended to use on flat wooden surfaces and other wooden boards. Application method is roller coating.

**Uvinol Sealer HB**

A solvent-free, UV-curing, epoxy acrylate sealer. Recommended to use on flat wooden surfaces and other wooden boards. Very good filling properties and non yellowing product. Application method is roller coating.

#### Paint

100 % UV

Special products made by request.

#### Water-borne UV

**Luminol 25, 50**

A water-borne, UV-curing, urethane polyester lacquer. Gloss grade: semi-matt and semi-gloss. Recommended as a sealer and topcoat on furniture, doors and other wooden surfaces. Gives very good mechanical and chemical resistance. Application methods are spraying and curtain coating.

**Luminol 25 Paint**

A water-borne, semi-matt, urethane polyester paint to be cured by UV-light. Recommended to use on furniture, doors and other wooden surfaces. Application methods are spraying and curtain coating. Colour: White (NCS 0502-Y). Other colors by request.

# FOR INTERIOR APPLICATION

## Solvent-borne

### One-component lacquer

#### **Merit Sanding**

A one-component, acid catalysed sealer. Recommended to use as a sealer when lacquering stained surfaces, furniture, doors and other wooden surfaces. Fast drying and good sanding properties. Application methods are spraying, curtain coating and dipping application.

#### **Merit Sealer W**

A one-component, acid catalysed sealer. Recommended to use for furniture. Contains UV protective agent and white pigment. Application methods are spraying, curtain coating and dipping application.

#### **Merit Sealer**

A one-component, acid catalysed sealer. Recommended to use for furniture. Contains UV protective agent. Application methods are spraying, curtain coating and dipping application.

#### **Merit Combi 25**

A one-component, semi-matt, aromatic-free acid catalysed lacquer. Recommended to use for furniture. Application methods are spraying, curtain coating and dipping.

#### **Merit Singel 10, 25**

A one-component, aromatic-free nitrocellulose lacquer. Gloss grades: matt and semi-matt. Recommended to use on all-round lacquer for priming and finishing furniture and other wooden surfaces. Fast drying and easy to sand. Application methods are spraying and curtain coating.

### Two-component lacquer

#### **Merit 20, 30, 80**

A two-component, acid catalysed lacquer. Gloss grades: Semi-matt and glossy. Recommended to use on furniture and other wooden surfaces. Good filling properties. Application methods are spraying, curtain coating and dipping.

#### **Merit Extra 30**

A two-component, aromatic-free acid catalysed lacquer. Gloss grade: semi-matt. Recommended to use for furniture. Fast drying. Application methods are spraying, curtain coating.

#### **Merit Karat 90**

A two-component, aromatic-free acid catalysed lacquer. Gloss grade: glossy. Recommended to use for furniture. Fast drying. Application methods are spraying and curtain coating.

#### **Merit Rubin 25**

A two-component very fast curing acid catalysed lacquer. Gloss grade: semi-matt. Recommended to use for furniture, doors and other wooden surfaces. Suitable both for sealer and top lacquering. Application method is spraying and dipping.

#### **Merit Safir 10, 20**

A two-component, fast curing, aromatic-free acid catalysed lacquer. Gloss grades: Matt and semi-matt. Recommended to use on furniture and other similar wooden surfaces. Application methods are spraying and curtain coating.

#### **Merit Elektra 25, 35**

A two-component, thixotropic, acid catalysed lacquer. Gloss grades: semi-matt and semi-gloss. Recommended to use on furniture and other wooden surfaces. Especially suitable for electrostatic spraying.

#### **Merit Topas 10, 15, 25, 50**

A two-component, aromatic-free acid catalysed lacquer. Gloss grades: matt, semi-matt and semi-gloss. Good filling properties. Fast drying. Recommended to use for furniture. Application methods are spraying and curtain coating.

#### **Akrodur 90**

A two-component, polyurethane lacquer. Gloss grade: glossy. Recommended to use for furniture, doors and other wooden surfaces indoors and outdoors. Gives a hard and flexible surface with good abrasion, chemical and weather resistance. Application methods are spraying and curtain coating.

#### **Diccopur Clear ELS 20**

A two-component polyurethane lacquer. Gloss grade semi-matt. Recommended to use for furniture, doors and other wooden surfaces indoors. Good filling properties and easy to use. Application method is conventional and electrostatic spraying.

#### **Diccopur Clear HS 100**

A two-component polyurethane lacquer. Gloss grade glossy. Recommended to use for furniture, doors and other wooden surfaces indoors. Good filling properties and gives hard lacquer surfaces. Application method is spraying.

#### **Diccopur Clear TIX 20, 50**

A two-component, thixotropic, polyurethane lacquer. Gloss grades: semi-matt and semi-gloss. Recommended to use for furniture, doors and other wooden surfaces indoors. Easy to use and gives hard lacquer surfaces. Application method is spraying and curtain coating.

#### **Diccopur Sealer ELS**

A two-component polyurethane sealer. Recommended to use for furniture, doors and other wooden surfaces indoors. Good filling properties and easy to sand. Application method is conventional and electrostatic spraying.

#### **Diccopur Sealer HS**

A two-component polyurethane sealer. Recommended to use for furniture doors and other wooden surfaces indoors. Extra high filling properties and easy to sand. Application method is spraying.

#### **Diccopur Sealer ST**

A two-component, thixotropic, polyurethane sealer. Recommended to use for furniture, doors and other wooden surfaces indoors. Good filling properties and easy to sand. Application method is spraying and curtain coating.

# FOR INTERIOR APPLICATION

## Solvent-borne

### **Diccopur Sealer Tix**

A two-component, thixotropic, polyurethane sealer. Recommended to use for furniture, doors and other wooden surfaces indoors. Good filling properties and easy to sand. Application method is spraying and curtain coating.

### **Merit Dur 20**

A two-component polyurethane lacquer. Gloss-grade: semi-matt. Recommended to use for furniture and other wooden surfaces indoors. Excellent abrasion and heat resistance. Application method is spraying and curtain coating.

## Two-component primer

### **Diccoplast Primer**

A two-component, acid catalysed primer. Recommended to use on furniture, doors and other wooden surfaces. Good filling and sanding properties. Application method is spraying and curtain coating. Colours: White and black (0202).

### **Diccoplast Plus Tix**

A two-component, aromatic-free and thixotropic acid catalysed primer. Recommended to use on furniture, doors and other wooden surfaces especially for MDF-boards. Fast drying, good filling and sanding properties. Application method is spraying. Colour: White.

### **Diccoplast Elastic Primer**

A two-component, acid catalysed primer. Recommended to use on exterior doors, furniture and other wooden surfaces. Fast drying, good filling and sanding properties. Application method is spraying. Colour: White.

### **Diccopur Primer HS**

A two-component polyurethane primer. Recommended to use for furniture, doors and other wooden surfaces indoors. Especially suitable for MDF surfaces. Good filling properties, easy to sand and apply. Application method is spraying and curtain coating.

### **Diccopur Primer ST**

A two-component polyurethane primer. Recommended to use for furniture, doors and other wooden surfaces indoors. Good filling properties, easy to sand and apply. Application method is spraying and curtain coating.

### **Dicco Surf**

A two-component, aromatic-free acid catalysed primer. Recommended to use on furniture, kitchen cabinets, doors and other wooden surfaces. Very fast drying, easy to sand and good filling properties. Application method is spraying. Colour: White.

### **Dicco Surf Color**

A two-component, aromatic-free acid catalysed primer. Recommended to use on furniture and other wooden surfaces. Fast drying and good filling properties. Application method is spraying. Colours: C-Base, TEMASPEED tinting. Recommended to tint with half amount of the colourants.

## One-component topcoat

### **Dicco Topp 50**

A one-component modified nitrocellulose paint. Gloss grade: semi-gloss. Recommended to use on furniture, doors and other wooden surfaces. Fast drying and suitable for IR-drying times. Application method is spraying and curtain coating. Colour: White, various shades at request.

### **Dicco Aluminium**

A one-component aluminium-base paint. Suitable for interior wooden boards. Application method is spraying. Colours: TEMASPEED Metallic colours.

## Two-component topcoat

### **Diccoplast 30, 80**

A two-component acid catalysed paint. Gloss grades: Semi-matt and glossy. Recommended as a topcoat on furniture, doors and other wooden, MDF and fiber board surfaces indoors. A fast drying, durable paint with good filling properties. Application methods are spraying and curtain coating. Colour: TEMASPEED tinting.

### **Diccoplast 30 Tix**

A two-component, thixotropic, acid catalysed paint. Gloss grade: semi-matt. Recommended as a topcoat on furniture, doors and other wooden, MDF and fiber board surfaces inside. A fast drying, durable paint with good filling properties. Application methods are spraying and curtain coating. Colour: TEMASPEED tinting.

### **Diccopur LY 15**

A two-component polyurethane paint. Gloss grade is semi-matt. Recommended to use for furniture, doors and other wooden surfaces indoors. Good filling properties, easy to apply and high resistant surfaces. Application method is spraying and curtain coating.

### **Diccopur NY 25, 100**

A two-component polyurethane paint. Gloss grades: semi-matt and glossy. Recommended to use for furniture, doors and other wooden surfaces indoors. Good filling properties, easy to apply, non-yellowing and high resistant surfaces. Application method is spraying and curtain coating.

### **Dicco Astral 25, 40**

A two-component, aromatic-free acid catalysed paint. Gloss grades: semi-matt and semi-gloss. Recommended as a topcoat on furniture and other wooden surfaces. Especially suitable for painting lines in fast production. Application methods are spraying and curtain coating. Colours: White (0201), NCS-white and other colours at request.

# FOR INTERIOR APPLICATION

## Stain

### Solvent-borne

#### **Dicco Color**

A solvent-borne stain. Soluble, light resistance dyestuff. Recommended to use on furniture and other wooden surfaces. Application methods are spraying, roller coating and dipping. Colours: Dicco Color colour card, DICCO COLOR tinting.

#### **Dicco Lasyr**

A solvent-borne stain for furniture and other wooden surfaces. Application methods are brushing, spraying, and dipping application. Colours: TEMASPEED tinting by interior lacquer and semi-transparent wood finishes colour cards.

### Water-borne

#### **Akvi Color**

A water-borne stain. Soluble, light resistance dyestuff. Recommended to use on furniture and other wooden surfaces. Especially suitable under UV-curing lacquers. Application method for 297-series is spraying and 299-series roller coating. Colours: Several colours at request.

#### **Akvi Lasyr**

A water-borne stain for furniture and other wooden surfaces. Application methods are brushing, spraying, roller coating and dipping application. Colours: SYMPHONY tinting by interior lacquer and semi-transparent wood finishes colour cards.

## EXTERIOR APPLICATION

### Water-borne

#### Acrylate lacquer

##### **Pinjalac Solid 30**

A water-borne, acrylate lacquer. Gloss grade: semi-matt. Recommended to use for wooden window frames and front doors. Suitable as a lacquer for darker wood species like oak, meranti or stained wood. Application method is spraying. Colours: AKVI TONE and SYMPHONY tinting by for example the semi-transparent Wood Finishes colour cards.

##### **Pinjalac Solid LV**

A water-borne, acrylate lacquer. Gloss grade: semi-gloss. Recommended to use for wooden window frames and front doors. Application method is spraying. Recommended for three layer system. Colours: Clear.

#### Acrylate primer

##### **Akvi Flex Primer**

A water-borne, acrylate primer. Recommended to use as a primer for wooden window frames and front doors. Flexible and fast curing. Application method is spraying. Colour: White.

##### **Akvi Flex Flow Primer**

A water-borne, acrylate primer. Recommended to use as a primer for wooden window frames and front doors. Application methods are flow coating or dipping application. Colour: White.

#### Acrylate topcoat

##### **Akvi Flex 30, 50**

A water-borne, acrylate paint. Gloss grades: semi-matt and glossy. Recommended as a topcoat on wooden window frames and front doors. Fast drying and flexible paint. Application method is spraying. Colours: NCS White, SYMPHONY tinting.

### Solvent-borne

#### Lacquer

##### **Merit Jahti 20, 80**

A one-component, polyurethane lacquer. Gloss grades: semi-matt and glossy. Recommended to use on boats, floors, doors, window frames or other wooden surfaces indoors and outdoors. Contains UV-protective agent. Application methods are brushing and spraying.

##### **Merit Jahti Pro 20, 80**

A one-component, polyurethane lacquer. Gloss grades: semi-matt and glossy. Recommended to use on boats, floors, doors, window frames or other wooden surfaces indoors and outdoors. Fast curing and contains UV-protective agent. Application methods are brushing and spraying.

##### **Merit Elastic 50**

A two-component, acid catalysed lacquer. Gloss grade: semi-gloss. Recommended to use on doors and windows frames. Fast drying, flexible and good filling properties. Application method is spraying.

#### Two-component primer

##### **Diccodur Primer**

A two-component, polyurethane primer. Recommended to use on doors, windows and other wooden surfaces in interior and exterior. Fast drying, elastic and thixotropic paint. Application method is spraying. Colour: White.

#### Two-component paint

##### **Dicco Flex 30, 70**

A two-component, modified alkyd amino resin paint. Gloss grades: semi-matt and glossy. Recommended to use on doors, window frames and other wooden surfaces. Fast drying, elastic and thixotropic paint. Application methods are spraying and electrostatic spraying. Colours: NCS-White, TEMASPEED tinting.

##### **Diccodur 40**

A two-component, acrylic polyurethane paint. Gloss grade: semi-matt. Recommended to use for furniture, MDF- and other wooden boards. Good heat resistance. Application methods are spraying, curtain coating and roller coating. Colour: TEMASPEED tinting.

## FOR EXTERIOR APPLICATION

### Wood stain, primer and topcoat

#### Wood stain Water-borne

##### **Pinjacolor**

A water-borne translucent wood stain. Recommended to use on doors, window frames and other wooden surfaces. Contains agents which retard mould growth and blue stain. Application methods are brushing, spraying and dipping. Colours: Clear, SYMPHONY tinting by the semi-transparent Wood Finishes Colour Cards.

##### **Akvi Wood Stain**

A water-borne translucent wood stain. Recommended to use on window frames and other wooden surfaces. Contains agents which retard mould growth and blue stain. Application methods are brushing and dipping. Colours: Clear, AKVI TONE and SYMPHONY tinting by the semi-transparent Wood Finishes Colour Cards.

##### **Pinja W-Oil**

A water-borne modified wood oil. Recommended for furniture, panels, boards and other surfaces in humid premises indoors and outdoors. Fast drying. Protects the surface from moisture and dirt and prevents the growth of blue and mould. Application method is spraying. Colour: Clear.

##### **Pinja Oil**

A water-borne translucent wood priming oil. Recommended to use on wooden surfaces outdoors. Penetrates deep on the wood structure. Contains efficient agents which retard mould growth and blue stain. Application methods are brushing, dipping and spraying. Colour: Clear.

##### **Pinja Pro Primer**

A water-borne alkyd primer. Recommended to use on priming of exterior covering boards and other sawn timber surfaces. Contains efficient agents which retard mould growth and blue stain. Gives a good priming coat for either water-borne finishing paint or oil paint. Application methods are brushing, spraying and dipping. Colour: SYMPHONY tinting.

#### Solvent-borne

##### **Pinjasol Color**

A solvent-borne translucent wood stain. Recommended to use on doors, window frames and other wooden surfaces. Contains efficient agents which retard mould growth and blue stain. Application methods are brushing, spraying and dipping. Colours: TEMASPEED tinting.

##### **Pinjasol**

A solvent-borne translucent wood priming oil. Recommended to use on doors, window frames and other wooden surfaces. Contains efficient agents which retard mould growth and blue stain. Application methods are brushing, spraying and dipping. Colour: Clear.

#### Topcoat Water-borne

##### **Pinja Pro**

A water-borne acrylate paint. Recommended as a topcoat on wooden panels, claddings etc. Application method is spraying and brushing. Colours: SYMPHONY tinting. For exterior use the shades can be chosen on the exterior paints colour card.

##### **Pinja Top**

A water-borne acrylate topcoat. Recommended to use on exterior wooden panels and claddings. Contains agents which retard mould growth and blue stain. Application method are spraying and brushing. Colour: White, SYMPHONY tinting.

#### Solvent-borne

##### **Pinjasol Pro**

A solvent-borne one-component linseed oil based paint. Recommend as a topcoat for outdoor wooden panels, claddings etc. Application methods are spraying and brushing. Colours: Symphony, the exterior paints and Vinha/Valtti opaque colour cards.

## Other products

### For interior application

#### **Colowood**

A water-borne special putty for interior use. Recommended to use in filling holes on furniture, doors, and other wooden surfaces. The filler treated places are suitable for staining and varnishing. Application method is trowel smoothing. Colours: 0072081 - white, 0072082 - black, 0072074 - birch, 007075 - birch knot, 0072076 - pine, 0072077 - pine knot, 0072078 - oak, 0072079 - oak knot, 0072080 - beech, 0072083 - mahogany.

#### **Colocryl**

A water-borne putty for interior use. Recommended to use in filling holes and scratches on wooden furniture and boards. Recoatable with solvent- and waterborne paints. Application method is trowel smoothing. Colour: White.

#### **Coloflo**

A water-borne special putty. Recommended to use on interior wooden surfaces. Specially designed for putty machine application and trowel smoothing. Colour: White.

#### **Colonol**

An alkyd putty. Recommended to use in filling holes on interior and exterior wooden surfaces. The filler treated hole is suitable to be painted with water-borne or acid catalysed paints. Application method is trowel smoothing. Colour: White.

#### **Colodur**

A two-component solvent borne polyurethane putty. Recommended to use on doors and window frames for interior and exterior. Hardener 007 1200 must be added. Application method is trowel smoothing. Colour: White.

#### **Non-Fire**

A solvent based one-component intumescent paint. Recommended for use as a fire retardant paint on interior wood, fibreboard, chipboard and plywood. Application method is brushing, spraying and hand roller coating. Colour: White.

#### **Pyroplast HW Transparent**

A water-borne intumescent lacquer. Recommended for use as fire retardant lacquer on interior wood and plywood surfaces. Application method is brushing, spraying and hand roller coating. Colour: Clear.

### For exterior application

#### **Colonol**

An alkyd putty. Recommended to use in filling holes on interior and exterior wooden surfaces. The filler treated hole is suitable to be painted with water-borne or acid catalysed paints. Application method is trowel smoothing. Colour: White.

#### **Colofill**

A two-component, solvent free epoxy putty. Recommended to use in filling holes on wooden surfaces. Can be used also in concrete, gypsum and other mineral surfaces. Application methods is trowel smoothing. Colour: Wood.

#### **Colodur**

A two-component solvent borne polyurethane putty. Recommended to use on doors and window frames for interior and exterior. Hardener 007 1200 must be added. Application method is trowel smoothing. Colour: White.

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Our experts are ready to help you with your choice of alternative finishes and colours. You can also order our brochures and painting guides for wooden surfaces from our website [www.tikkurila.com](http://www.tikkurila.com)

Temaspeed is a first-class service for industrial paint users. Through our Europe-wide distributor network we offer painting professionals the widest range of high-quality coatings manufactured by Tikkurila Coatings, reliable service and fast deliveries.

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**SWEDEN**

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