



TIKKURILA

INDUSTRY



# Pinjalac HB 30

LACQUER SYSTEMS FOR EXTERIOR  
WINDOWS AND DOORS

# Outstanding durability and eye-catching finish



PINJALAC HB 30 WATER-BORNE LACQUER SYSTEMS ARE DESIGNED FOR PROTECTING EXTERNAL WOODEN SURFACES SUCH AS WINDOW FRAMES AND DOORS.

## Durable finish on surfaces exposed to everyday weathering

Pinjalac HB 30 offers excellent protection against water penetration (tested according to the EN 927-1 standard). It forms a clear film that enhances the natural beauty of wood. Pinjalac HB 30 can be tinted to any color. It is also highly thixotropic, meaning it is possible to achieve a thick wet film without sagging.

As a high-build, fast-drying lacquer with good stacking properties, Pinjalac HB 30 speeds up the application process, and improves production throughput.

## PAINT SYSTEMS

### WW90

TREATMENT	PRODUCT	APPLICATION METHOD	WET FILM THICKNESS
1x Impregnation	Pinja Wood Stain	Dipping, flow coating, spraying, brushing	60 - 80 µm
1x Lacquering 1x Lacquering	Pinjalac HB 30 Pinjalac HB 30	Spraying Spraying	120 - 150 µm 120 - 150 µm

### WW91

Recommended for wood types with deep wood pores (e.g. oak, meranti).

TREATMENT	PRODUCT	APPLICATION METHOD	WET FILM THICKNESS
1x Impregnation 1x Priming	Pinja Wood Stain Pinjalac Solid Dipp	Dipping, flow coating Dipping, flow coating	60 - 80 µm 80 - 100 µm
1x Lacquering 1x Lacquering	Pinjalac HB 30 Pinjalac HB 30	Spraying Spraying	120 - 150 µm 120 - 150 µm

For application instructions please refer to Product Data sheet.